



1ST SEM. 2018/19

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**UNIVERSITY OF ESWATINI
RE-SIT EXAMINATION PAPER**

- PROGRAMME** : **BACHELOR OF SCIENCE IN FOOD SCIENCE,
NUTRITION AND TECHNOLOGY YEAR II**
- COURSE CODE** : **FNS201**
- TITLE OF PAPER** : **PRINCIPLES OF FOOD ENGINEERING**
- TIME ALLOWED** : **TWO (2) HOURS**
- INSTRUCTIONS** : **ANSWER QUESTION ONE (1) AND ANY OTHER
TWO (2) QUESTIONS.**

**DO NOT OPEN THIS PAPER UNTIL PERMISSION HAS BEEN GRANTED BY
THE CHIEF INVIGILATOR**

QUESTION 1 (COMPULSORY)

- (a) Air at 25°C and 10 g/kgda is heated to 40°C and then enters a continuous dryer in adiabatic operation. The air exits the dryer at 90% RH.
- i. Determine the thermodynamic properties of the air before and after heating.
 - ii. Calculate the inlet volumetric flow rate of air required to remove 12 kg of water/h from the product. **(15 Marks)**
- (b) A rectangular slab is made of stone masonry lined with insulator. The temperature of the inner slab surface is 7°C and that of the outer surface is 31°C. The thickness of the stone masonry is 15 cm and the thickness of the insulation is 8 cm. The thermal conductivity of the stone and the insulator is 1.6 W/m°C and 0.07 W/m°C respectively. Calculate the total resistance of the slab to heat transfer and the heat transfer losses through the wall if the slab area is 16 m². **(15 Marks)**
- (c) Explain constant and falling drying rates. **(10 Marks)**

[TOTAL MARKS = 40]

QUESTION 2

- (a) With the help of a sketch, describe a three-effect multiple evaporation system with a parallel feed configuration. **(12 Marks)**
- (b) What are the factors that influence the rate of heat transfer in conduction? **(10 Marks)**
- (c) Describe the behaviour of Bingham plastic fluid **(8 Marks)**

[TOTAL MARKS = 30]

QUESTION 3

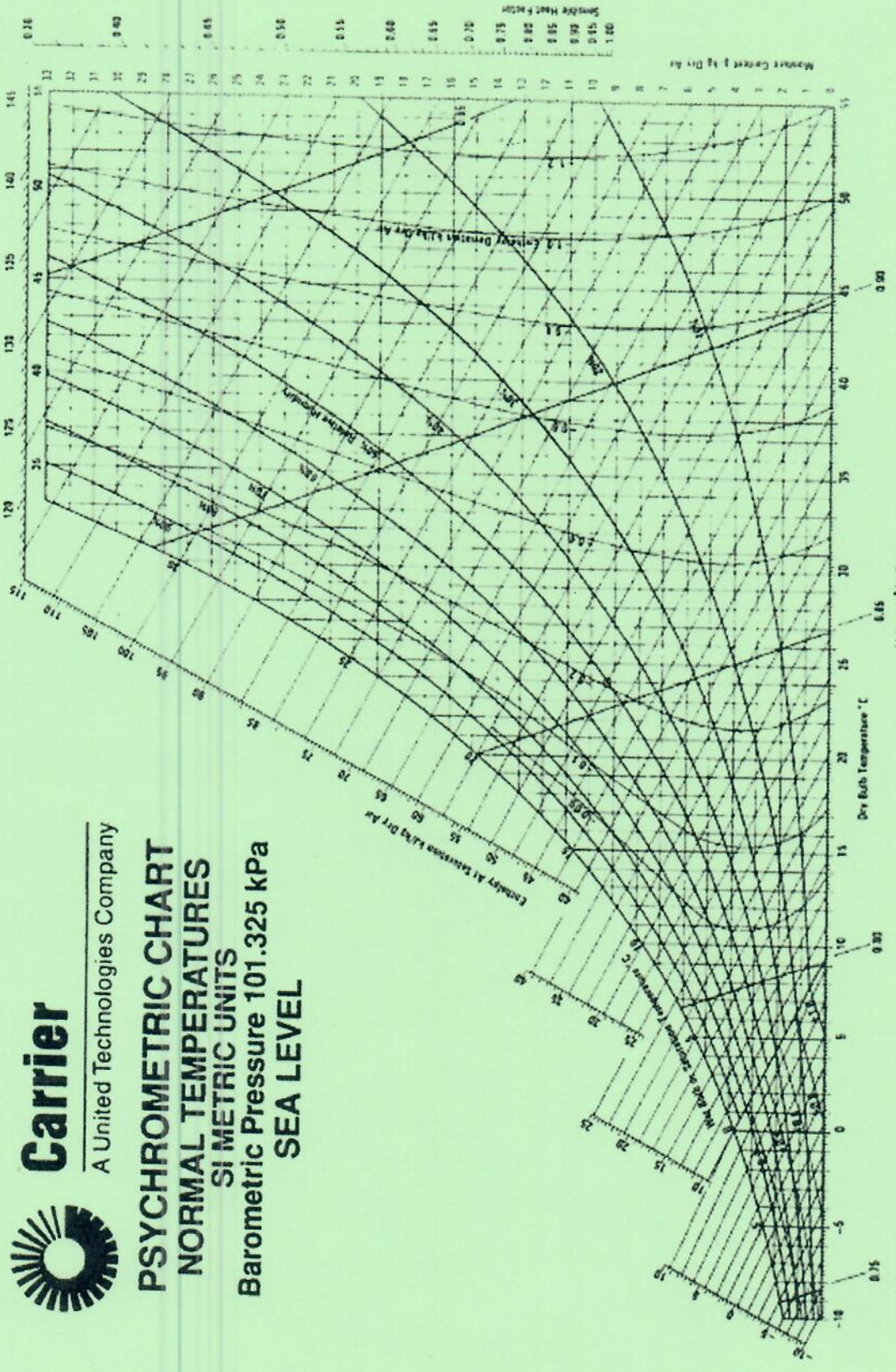
- (a) Explain the following:
- i. Batch process
 - ii. Laminar flow
 - iii. Lethality rate
 - iv. Survivors curve
 - v. Z-value **(5x4 = 20 Marks)**
- (b) Describe the advantages of continuous operation over batch operation. **(10 Marks)**

[TOTAL MARKS = 30]

QUESTION 4

- (a) Describe the steps in establishing process time using the formula method. (16 Marks)
- (b) Explain thermodynamic properties of refrigerants during refrigeration using Pressure–Enthalpy Charts. (14 Marks)

[TOTAL MARKS = 30]



Carrier

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PSYCHROMETRIC CHART
NORMAL TEMPERATURES
SI METRIC UNITS
 Barometric Pressure 101.325 kPa
SEA LEVEL

Scale of °C Properties and Enthalpy Overrides Lines Air For Ice