



**QUESTION ONE (25 Marks)**

**1A.** Discuss the impact of the presence of bio-refractory chemicals on industrial wastewater treatment and suggest methods of treating such types of wastewaters.

.....[5 Marks]

**1B.** Characterize the quality of wastewater generated from each of the following industries:

- i. Tannery
- ii. Brewery
- iii. Pulp and paper
- iv. Oil refinery
- v. Sugar processing.

.....[8 Marks]

**1C.** If you are working in a certain industry as person in charge of waste management, outline the waste management plan and the important activities that you will prescribe to manage the wastes from the industry. ....[5 Marks]

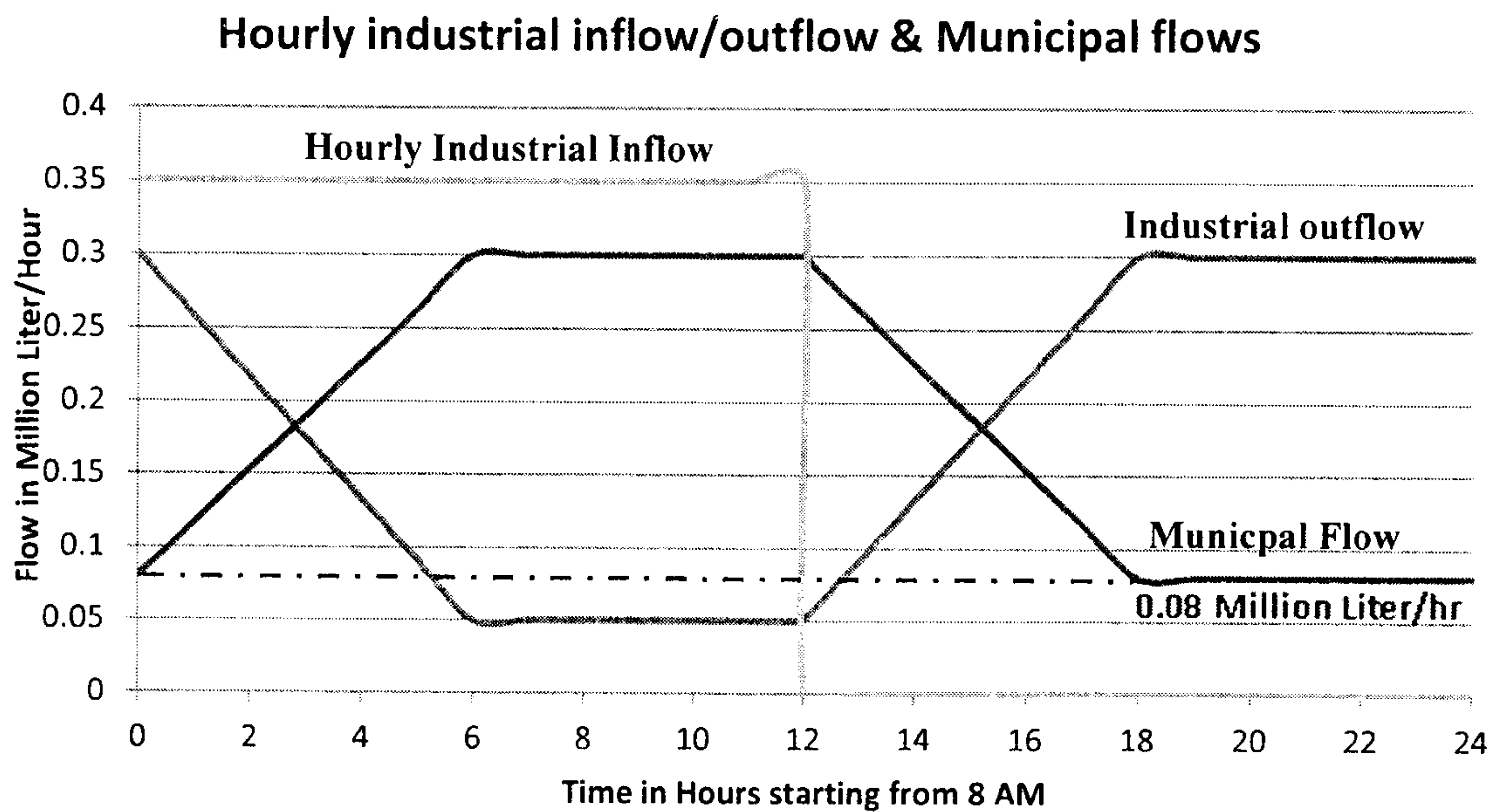
**1D.** A regular monitoring test of a given heavy metal on an industrial waste water effluent gave a value of 11  $\mu\text{g/L}$ . The number of repetition measurements was 6. The standard deviation has been established as 1  $\mu\text{g/L}$ . If the maximum effluent limit for the heavy metal was 10  $\mu\text{g/L}$ , determine whether there is significant difference between the measured concentration and the effluent limit. The critical t value at 95% confidence level for 6 repetitions is given as 2.776. ....[7 Marks]

**QUESTION TWO (25 Marks)**

An industry is required to equalize its waste water and discharge it such that the industrial outflow shown in Figure Q1 below is achieved. As shown in Figure Q1, the industry is required to have maximum discharge during minimum municipal waste water flow and minimum industrial discharge during maximum (peak) municipal waste water flow. The hourly industrial inflow in to the balancing tank is constant from 0hr to 12 hr and is 0.35 Million liters per hour. The industry is shut between 12hr and 24 hr so that there is no waste water inflow in to the equalization tank during this period. The BOD of the municipal waste water is constant at 200 mg/L. The BOD of the industrial waste water flow is also constant at 1600 mg/L.

**2A.** Determine the volume in million liters of the equalization tank required. ...[ 17 Marks ]

**2B.** Calculate the maximum and minimum BOD in the combined waste water after mixing with industrial flow and comment on these values. ....[ 8 Marks ]



**Figure Q1**

**QUESTION THREE (25 Marks)**

**3A.** Differentiate between physical emulsions and chemical emulsions.  
.....[5 Marks]

**3B.** Draw a schematic representation of floatation system with recirculation.  
.....[5 Marks]

**3C.** Describe the treatment techniques employed to remove i) physical emulsions ii) chemical emulsions.  
.....[5 Marks]

**3D.** List seven techniques of dewatering used for sludge produced from industrial waste water treatment plants.  
.....[5 Marks]

**3E.** Describe the three commonly used anions for the precipitation of heavy metals in industrial waste waters. List them in order of their precipitation potential (i.e. from the highest precipitation potential to the lowest).  
.....[5 Marks]

**QUESTION FOUR (25 Marks)**

**4A.** Compare and contrast i) precipitation and ii) ion exchange for the removal of heavy metals from industrial waste waters?

.....[5 Marks ]

**4B.** In what situations is chemical oxidation the preferred method for the treatment of industrial wastes?

.....[5 Marks ]

**4C.** List the advantages and disadvantages of using i) Hydrogen peroxide ii) chlorine and iii) Ozone for the oxidation of compounds present in industrial waste waters.

.....[5 Marks ]

**4D.** For what kind of wastewaters is wet air oxidation used?

.....[5 Marks ]

**4E.** List the chemicals used for the regeneration of the following ion exchangers:

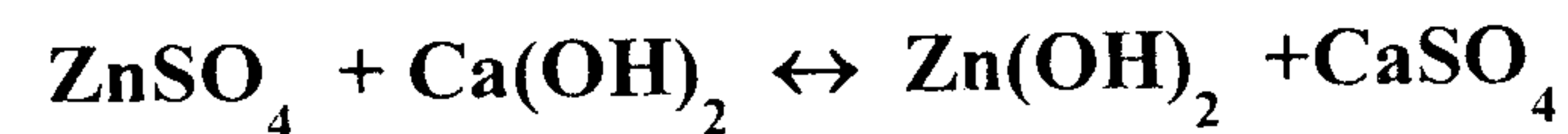
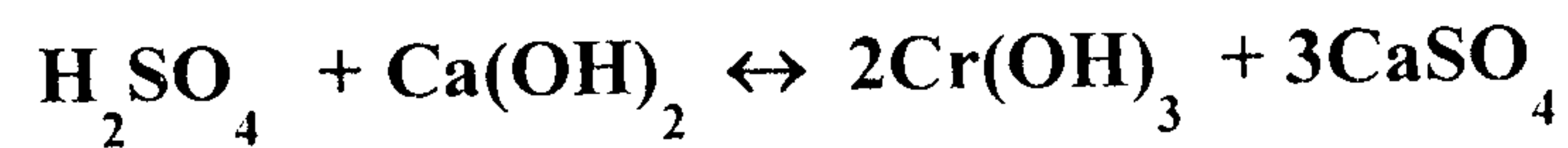
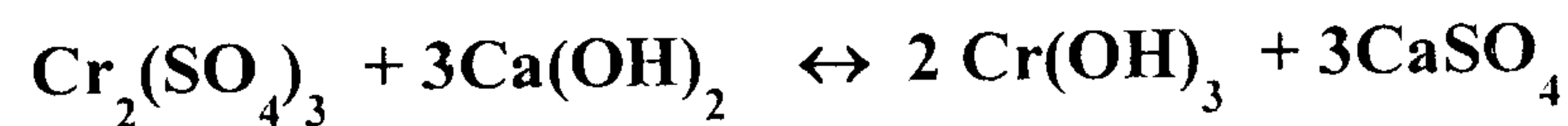
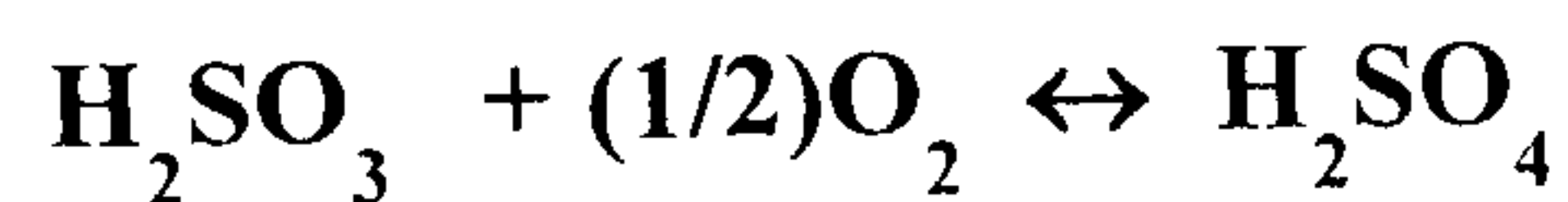
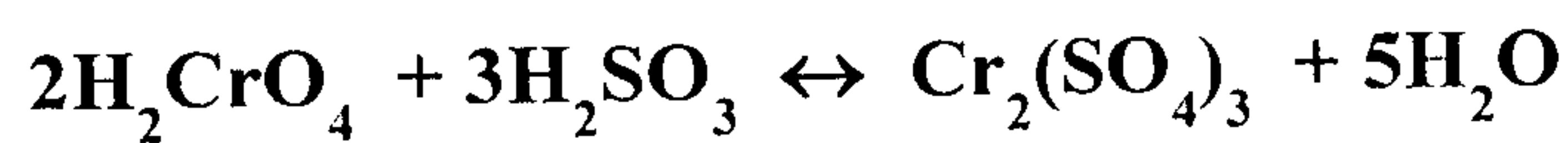
- i. Sodium-based cation exchanger .....[ 2 Marks)
- ii. Hydrogen-based cation exchanger. ....[ 1 Mark]
- iii. Hydroxide based anion exchanger. ....[ 2 marks]

**QUESTION FIVE (25 Marks)**

An industrial waste water with a daily discharge of 150 m<sup>3</sup>/day of waste containing 60 mg/L of Cr<sup>6+</sup>, 24 mg/L of Cu, 30 mg/L of Zn and 5 mg/L of O<sub>2</sub> is to be treated daily by using SO<sub>2</sub>. Using the chemical equations and atomic weights provided in the periodic table below, compute

- A. The daily requirement of SO<sub>2</sub> in kg/day.  
.....[9 Marks]
- B. The daily requirement of lime (Ca(OH)<sub>2</sub>) in kg/day at 90% purity.  
.....[ 8 Marks]
- C. The daily production of sludge on dry weight basis.  
.....[ 8 Marks]

Chemical equations needed for calculation



# Periodic Table of the Elements

Atomic Number	Symbol	Name	Average Atomic Mass
1	H	Hydrogen	1.00784
2	He	Helium	4.00260
3	Li	Lithium	6.941
4	Be	Beryllium	9.012182
5	B	Boron	10.811
6	C	Carbon	12.0107
7	N	Nitrogen	14.0067
8	O	Oxygen	15.9994
9	F	Fluorine	18.9984032
10	Ne	Neon	20.1797
11	Na	Sodium	22.98976928
12	Mg	Magnesium	24.3050
13	Al	Aluminum	26.9815386
14	Si	Silicon	28.0855
15	P	Phosphorus	30.973762
16	S	Sulfur	32.065
17	Cl	Chlorine	35.453
18	Ar	Argon	39.948
19	K	Potassium	39.0983
20	Ca	Calcium	40.078
21	Sc	Scandium	44.955912
22	Ti	Titanium	47.887
23	V	Vanadium	50.9415
24	Cr	Chromium	51.9961
25	Mn	Manganese	54.938045
26	Fe	Iron	55.845
27	Co	Cobalt	58.933195
28	Ni	Nickel	58.6934
29	Cu	Copper	63.546
30	Zn	Zinc	65.408
31	Ga	Gallium	69.723
32	Ge	Germanium	72.64
33	As	Arsenic	74.92160
34	Se	Selenium	78.96
35	Br	Bromine	79.904
36	Kr	Krypton	83.798
37	Rb	Rubidium	85.4678
38	Sr	Strontium	87.62
39	Y	Yttrium	88.90585
40	Zr	Zirconium	91.224
41	Nb	Niobium	92.90638
42	Mo	Molybdenum	95.94
43	Tc	Technetium	(98)
44	Ru	Ruthenium	101.07
45	Rh	Rhodium	102.90550
46	Pd	Palladium	106.42
47	Ag	Silver	107.8682
48	Cd	Cadmium	112.411
49	In	Indium	114.818
50	Sn	Tin	118.710
51	Sb	Antimony	121.760
52	Te	Tellurium	127.60
53	I	Iodine	126.90447
54	Xe	Xenon	131.293
55	Cs	Cesium	132.9054519
56	Ba	Barium	137.327
57	La	Lanthanum	138.90547
58	Ce	Cerium	140.12
59	Pr	Praseodymium	140.90765
60	Nd	Neodymium	144.242
61	Pm	Promethium	(145)
62	Sm	Samarium	150.36
63	Eu	Europium	151.964
64	Gd	Gadolinium	157.25
65	Tb	Terbium	158.92535
66	Dy	Dysprosium	162.500
67	Ho	Holmium	164.93032
68	Er	Erbium	167.259
69	Tm	Thulium	168.93421
70	Yb	Ytterbium	173.04
71	Lu	Lutetium	174.967
72	Hf	Hafnium	178.49
73	Ta	Tantalum	180.94788
74	W	Tungsten	183.84
75	Re	Rhenium	186.207
76	Os	Osmium	190.23
77	Ir	Iridium	192.222
78	Pt	Platinum	195.084
79	Au	Gold	196.966569
80	Hg	Mercury	200.59
81	Tl	Thallium	204.3833
82	Pb	Lead	207.2
83	Bi	Bismuth	208.98040
84	Po	Polonium	(209)
85	At	Astatine	(210)
86	Rn	Radon	(222)
87	Fr	Francium	(223)
88	Ra	Radium	(226)
89	Ac	Actinium	(227)
90	Th	Thorium	232.0377
91	Pa	Protactinium	231.036886
92	U	Uranium	238.02891
93	Np	Neptunium	(237)
94	Pu	Plutonium	(244)
95	Am	Americium	(243)
96	Cm	Curium	(247)
97	Bk	Berkelium	(247)
98	Cf	Californium	(251)
99	Es	Einsteinium	(252)
100	Fm	Fermium	(257)
101	Md	Mendelevium	(258)
102	No	Nobelium	(259)
103	Lr	Lawrencium	(262)
104	Rf	Rutherfordium	(261)
105	Db	Dubnium	(262)
106	Sg	Seaborgium	(266)
107	Bh	Bohrium	(264)
108	Hs	Hassium	(277)
109	Mt	Moscovium	(288)
110	Ds	Darmstadtium	(271)
111	Rg	Roentgenium	(272)
112	Cn	Copernicium	(285)
113	Nh	Nihonium	(286)
114	Fl	Flerovium	(289)
115	Mc	Moscovium	(288)
116	Lv	Livermorium	(293)
117	Ts	Tennessine	(294)
118	Og	Oganesson	(294)

Hydrogen  
Semiconductors  
(also known as metalloids)

Metals  
Alkali metals  
Alkaline earth metals  
Transition metals  
Other metals

Nonmetals  
Halogens  
Noble gases  
Other nonmetals

The atomic numbers listed in this table are based on the precision of current measurements. (Each value listed in parentheses is the mass number of the most stable or most common isotope.)

The systematic names and symbols for elements with atomic numbers 111 and 118 have been reported but not fully confirmed.

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